Steel strapping seal machine



Your economic solution to strapping seals

Features of the machine

1. Low cost: much lower cost than CNC forming machine but with more faster production speed rates.

2. Stable quality: can achieve very stable seal quality, better than pneumatic machine.

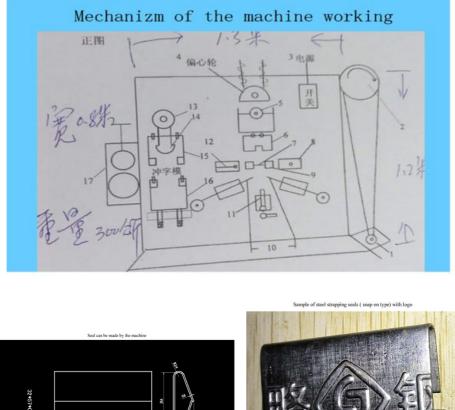
3. Save labour: one worker can look after 3 machines at one time, as it is fully automatically controlled.

Machine working mechanizm

The machine is designed to run automatically without using punching machine and mold and the steel coil material feeding does not need feeder to drive forward because the rollers can feed the steel coil forward simutaneously with each movement of seal forming

All the forming processes are driven by cam wheels which drive the stroke vertically and horizontally which greatly save the labor and time with less cost than before by punch machine and mold

At the back side of the seal the logo designed by customers can be formed at the same time of production with a separate device for logo device to form the logo part while the roller moving ahead.

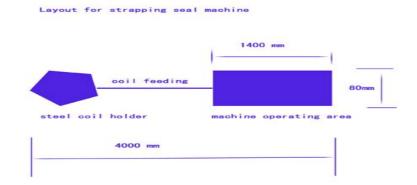




All sizes of seal can be made and logo can be formed on back of seal

Specifications

- 1. strip width: 0- 32MM
- 2. strip thickness:0.6-1.2mm
- 3. seal width: 13-19-22-25mm length: 30-75mm
- 4. feeding length: 260mm
- 5. production rate: 90pcs/minute
- 6. machine size: 1000 x 800x 1460mm
- 7. weight: 400kg
- 8. power: 360v-420v/3 phase.



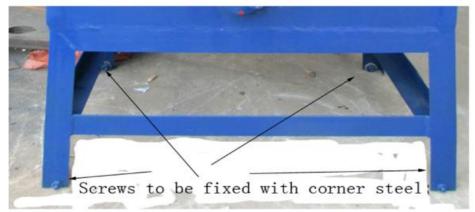
Layout of the machine in work shop production

Machine installing and fixing

The machine is easy to install and to be fixed with screws at the lower part of machine feet where there are four screws ready to be fixed with your workshop ground corner steel

Electricity can be connected with any of The power of 360-420 V/3phase.

Machine feet screws



Materials Used for Machine

Galvanized zinc coil with size as per steel strapping seal drawing (13-25 mm width x 0.6-1.2 mm thick)

If high tension steel strapping is required it is suggested to use steel coil with Yield strength 350-600 Mpa for better tensile strenth.

material used coil packing of coil



After service and TQ guidence

We will provide you with technical data for how to install and maintein the machine And how to change the size mold for different sizes of seals to be produced in same machine We also give suggestions on selection of materials to be used for production

We will provide drawings for all your technical requirement

We will keep around clock communications for anything to be answered or solved Website: steel-strapping-seal-machine.com

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