

Steel wire buckle 13 mm machine

(1)Machine Name	WIRE BUCKLE FORMING MACHINE FOR 13 MM BUCKLE
(2)Model No.	WB-13
(3) Wire buckle size:	(2.8-3.2 mm thickness)x(-13mm) one machine only produces one size of buckle with different diameters
(4)Feeding length:	260mm
(5) Motor Power:	1.1kw
(6) Power:	380V, 3P,50HZ
(7).Production rate:	50pcs/minute
(8) Accessories:	one set tool and other spare parts
(9) Net Weight	700KG
(10) Machine Size	180*90*170cm
(11) Payment Term	Down-pay 30% and rest of balance against confirmation of samples and testing video
(12) Delivery	35 Days after down-pay

How to install the buckle machine



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|--------|-------------------|------|--------------|
| 1.送料对辊 | feeding rolls | 6.机芯 | middle mould |
| 2.偏心轮 | eccentric gear | 7.下模 | under mould |
| 3.小铲 | shovel | 8.限位 | limit |
| 4.剪口 | shearing platform | 9.小铲 | shovel |
| 5.上模 | upper mould | | |

1. Connect the power supply, make sure the running direction of the belt pulley same as the arrow direction on the pulley.
 2. Turn off the machine, run the machine by hand through pulley. Make the upper Mold(5) to the top place.
 3. Feed the raw material into the machine through the feeding rolls (1) until it in the Shearing platform(4).
 4. Do not turn on the machine! Produce 3-5 seals manually through the belt pulley. Make sure every seal can be pushed out.
 5. Fest the feeding rolls and turn on the machine. Begin the continuing work.
 6. By every new feeding, repeat step 2 to 5.
- Products (13mm x 3 mm)

